

CLAIMS

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1. A method of adjusting a treatment machine in which a transporting chain for transporting objects to be treated is guided in loops through at least one treatment station in a machine housing and driven at least at two locations by drives which in a normal operation are synchronized and adjusted relative to one another so that the transporting chain in its guides is neither tightly pulled nor compressed, the method comprising the steps of:

- a. Selecting two drives which follow one another in a forward direction of the transporting chain;
- b. asynchronously driving the selected drives, so that a chain portion located therebetween is tightly pulled or compressed by producing a length difference, and measuring a parameter which is dependent from a drive moment of one or both selected drives;
- c. when the parameter reaches or exceeds a fixed value, operating the drives asynchronously for reducing the previously produced length difference by a predetermined amount;